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 Нижний Новгород (831)429-08-12
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Carbide Wire Drawing Dies



Drawing Inserts



Exchangeable tungsten carbide wire drawing dies which can be placed into a reusable die holder.

Drawing Inserts

Paramount Die manufactures exchangeable tungsten carbide wire drawing dies which can be placed into a reusable die holder. By eliminating a permanent steel casing, drawing inserts dramatically lower material and shipping costs and make the use of highly efficient pressure die systems feasible. Wire drawing dies also reduce inventory storage requirements and make the recycling of worn carbide more practical.

Key Benefits:

- Standard insert sizes span a wide range of diameters.
- Extensive inventory of standard stock inserts maintained for rapid turnaround.
- Tapered outside diameter is precision ground for a secure fit and optimal heat transfer.
- Available in a broad spectrum of reduction angles, tolerances, and finishes.

Pressure Inserts



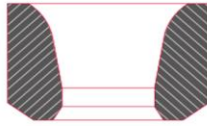
PN5



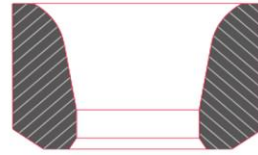
PN8



PN9



PN10



PN11

Pressure dies are used to increase lubrication on drawn wire to improve productivity and die life.

Pressure Inserts

Pressure dies utilize lubricant pressure to increase lubricant residuals on drawn wire. As wire enters the pressure die, lubricants are carried into a small pressure chamber where they are trapped. Extremely high pressures are created by both the continuous entry of lubricant as well as by thermal expansion. By improving lubrication, pressure dies improve wire drawing productivity by extending die life and enabling faster drawing speeds. Pressure dies also improve wire quality by reducing friction and decreasing drawing temperature.

Key Benefits:

- Standard pressure inserts correspond with each draw insert type.
- Available for use with all ParaLoc pressure system holders.
- Range of sizes to accommodate all reductions, drafts, and pressure clearances.
- Specially designed outside diameter back chamfer creates a seal with the ParaLoc holder base.

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